

## Abstract

According to one exemplary embodiment, a turret-type winder is provided and includes a rotatable turret assembly having a first core and a second core supported thereby. The turret is rotatable so that the first core can be positioned at a first location while the second core is positioned at a different second location, and the web material can be wound onto either of the first and second core at either of the first and second locations. The winder includes a pack roll assembly associated with each of the first and second cores, with the pack roll assembly including one pack roll that is pivotably movable into contact with a winding roll. The present winder is configured such that each of the first and second cores is unloaded at the first location after the winding is completed thereon and a new core is loaded at the same first location, while the other of the first and second cores is continuously winding at the second location.